



GLOBAL PUMP SOLUTIONS LTD

*PREMIUM LINE*

Warranty  
**5**  
Years

# GPS-NGL series Self-Priming Jet Pumps



## Construction

Close-coupled self-priming shallow-well jet pump with built-in ejector.

## Applications

For drawing water out of a well.  
 For lifting water containing air or other gases.  
 For increasing water pressure from flooded suction applications.  
 As pressure boosting pump for central water systems with low pressure (follow local specifications if increasing network pressure).  
 For garden use.  
 For washing with a jet of water.

## Operating conditions

Liquid temperature: 0 °C to +35 °C.  
 Ambient temperature up to +40 °C.  
 Suction lift up to 9 m.  
 Maximum permissible pressure in the pump casing: 8 bar.  
 Continuous duty.

## Materials

Component	Material
Pump casing	Cast Iron GJL 200 EN 1561
Casing cover	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Impeller	Brass P-Cu Zn 40 Pb 2 UNI 5705
Wear ring impeller-diffuser	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Diffuser	PPC-GF20 (Noryl)
Ejector	PPC-GF20 (Noryl)
Shaft	Chrome steel 1.4104 EN 10068 (AISI 430)
Mechanical seal	Carbon - Ceramic - NBR

## Motor

2-pole induction motor, 50 Hz ( $n = 2800$  1/min).

**NGL:** three-phase 230/400 V  $\pm$  10%.

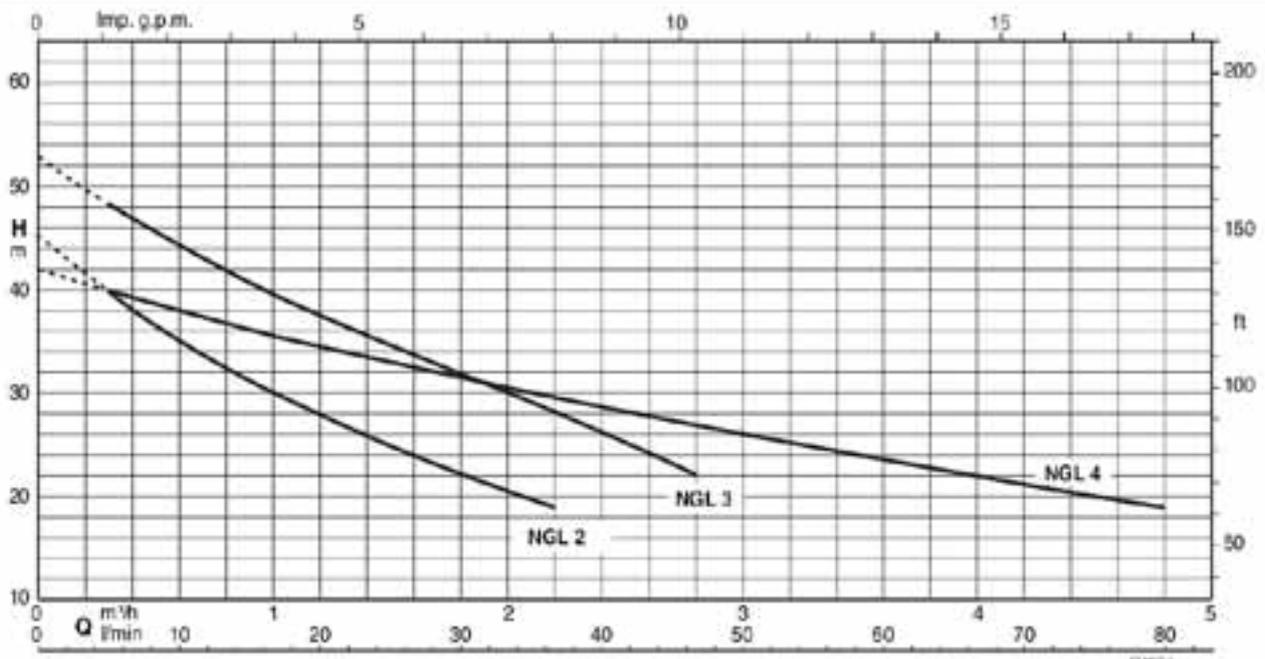
**NGLM:** single-phase 230 V  $\pm$  10%, with thermal protector.  
 Capacitor inside the terminal box.

Insulation class F.

Protection IP 54.

Constructed in accordance with: EN 60335-2-41.

## Characteristic curves $n \approx 2800$ rpm



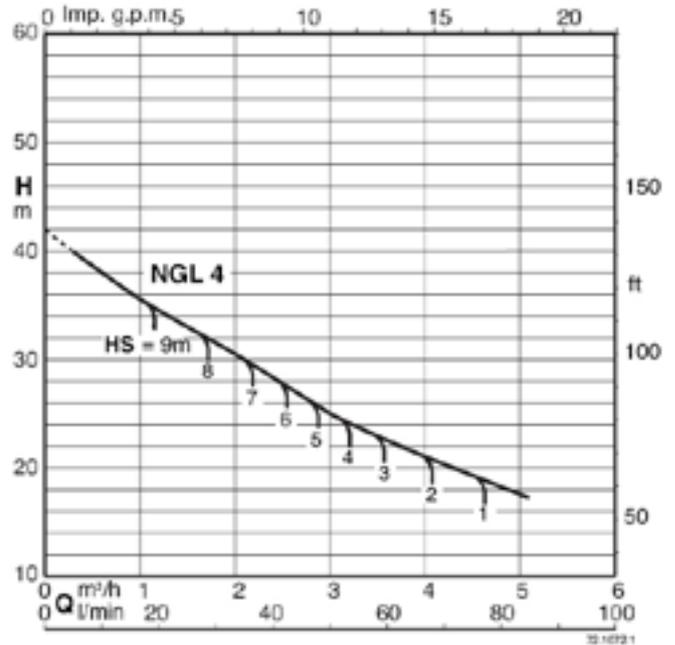
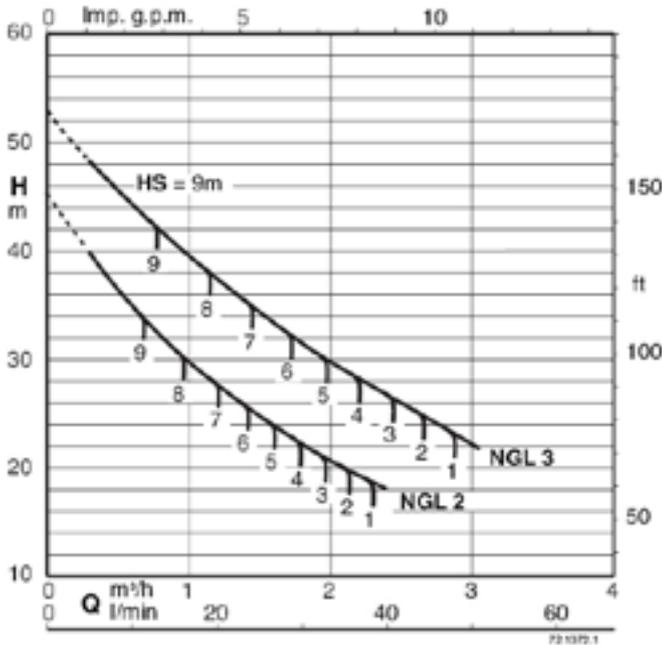
### Technical data $n \approx 2800$ rpm

	3~		1~		P <sub>1</sub> kW	P <sub>2</sub>		Q m <sup>3</sup> /h l/min	Q								
	230V A	400V A	230V A	P <sub>2</sub> kW		HP	0		0,3	1	2	2,3	2,8	4	4,5	4,8	
NGL 2	2,8	1,6	NGLM 2	3,3	0,7	0,45	0,6	H m	0	5	16,6	33,3	38,3	46,6	66,6	75	80
NGL 3	2,8	1,6	NGLM 3	4,2	0,9	0,55	0,75		45	40	30	20,5	19				
NGL 4	3,5	2	NGLM 4	5,4	1	0,75	1		53	48	39	30	28	22			
									42	40	36	31	29	27	22	20,5	19

P<sub>1</sub> Max. power input. P<sub>2</sub> Rated motor power output.

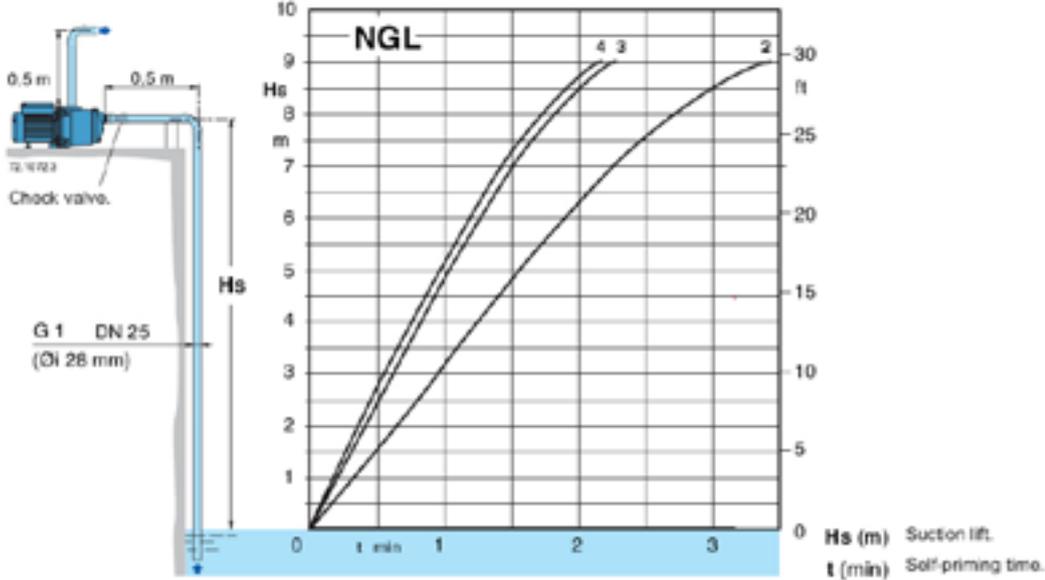
Tolerances according to ISO 9906, annex A.

### Characteristic Curves for different suction lifts H<sub>s</sub>

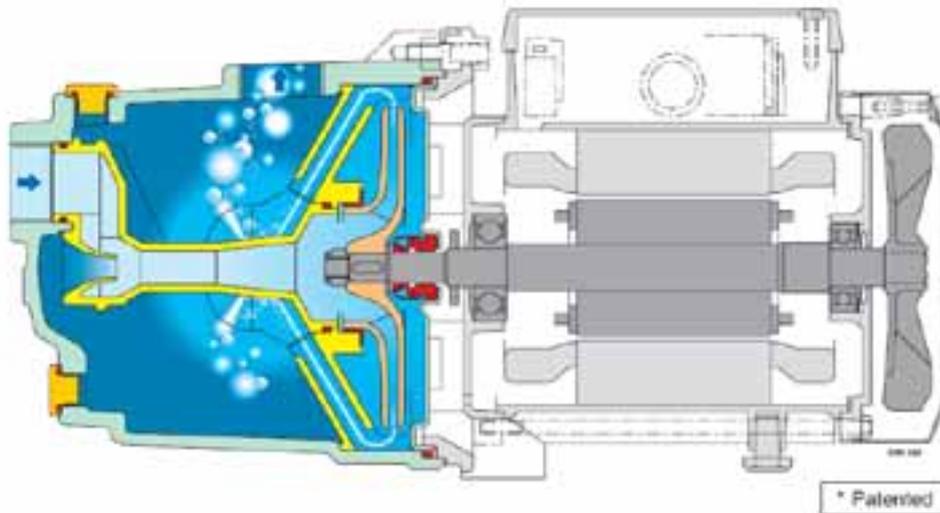


### Self-priming capability

50 Hz ( $n = 2800$  1/min), H<sub>2</sub>O, T = 20°C, P<sub>a</sub> = 1000 hPa (mbar)



## Features



### A different jet pump with new features

Not just another jet pump.  
An exclusive diffuser design with flow control device\* provides for compact construction, fast self-priming capability and low noise.

### Reliable

With new design features the NGL is more robust and forgiving when temporary abnormal operating conditions may exist.

### Compact

The NGL is smaller than conventional pumps of a similar type, allowing for installation in restricted spaces and providing for easier retrofit applications.

### Safe

Fast air evacuation reduces the risk of air-pockets developing at the mechanical seal preventing the danger of seal failure due to a lack of flushing and cooling.

### Better self-priming

The NGL are capable of lifting water from depths of 9 m in less than 3 minutes, offers new possibilities on suction lift applications and provides better trouble free service on normal shallow-well suction lift duties, also with a long suction pipe above the water level.

### Low noise

The new diffuser and flow control device\* guide the fluid from the impeller into the central part of the pump casing, reducing turbulence and velocity, with effective use of the surrounding liquid in dampening the noise of flow.

# GPS-NGX series Self-Priming Jet Pumps



## Construction

Close-coupled self-priming shallow-well jet pump with built-in ejector.

A high-quality pump for domestic water supply. Designed with environmental considerations, featuring a stainless steel casing, brass alloy impeller with minimal use of plastic materials.

## Applications

For drawing water out of a well.

For lifting water containing air or other gases.

For increasing water pressure from flooded suction applications. As pressure boosting pump for central water systems with low pressure (follow local specifications if increasing network pressure).

For garden use.

For washing with a jet of water.

## Operating conditions

Liquid temperature: 0 °C to +35 °C.

Ambient temperature up to +40 °C.

Suction lift up to 9 m.

Maximum permissible pressure in the pump casing: 8 bar.

Continuous duty.

## Materials

Component	Material
Pump casing	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Casing cover	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Impeller	Brass P-Cu Zn 40 Pb 2 UNI 5705
Wear ring impeller-diffuser	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Diffuser	PPO-GF20 (Noryl)
Ejector	PPO-GF20 (Noryl)
Shaft	Chrome steel 1.4104 EN 10088 (AISI 430) Cr-Ni steel 1.4305 EN 10088 (AISI 303) for NGX 5,6
Mechanical seal	Carbon - Ceramic - NBR

## Motor

2-pole induction motor, 50 Hz (n = 2800 1/min).

**NGX:** three-phase 230/400 V ± 10%.

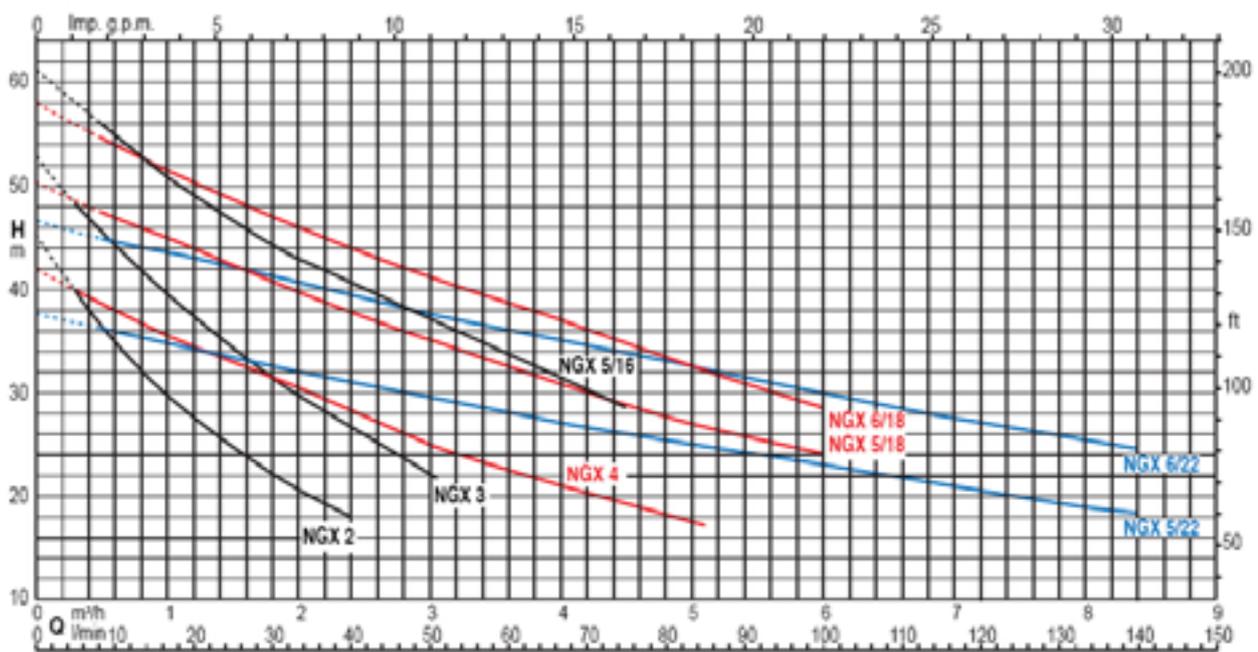
**NGXM:** single-phase 230 V ± 10%, with thermal protector. Capacitor inside the terminal box.

Insulation class F.

Protection IP 54.

Constructed in accordance with: EN 60335-2-41.

## Characteristic curves $n \approx 2800$ rpm



# GPS-NGX series Self-Priming Jet Pumps

Technical data  $n = 2800 \text{ rpm}$

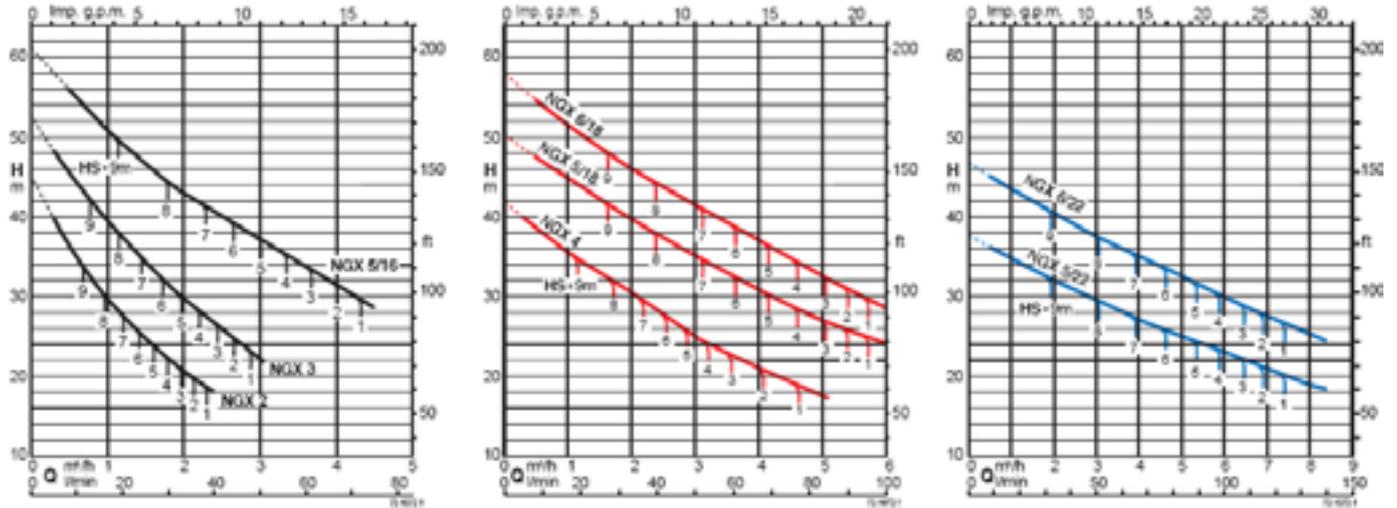
	3~ 230V 400V		1~ 230V		P <sub>1</sub>		P <sub>2</sub>		Q m <sup>3</sup> /h l/min	H m													
	A	A	A	kW	kW	HP	0	0,3		1	2	2,4	3	4	4,5	5	5,5	6	6,5	7	8	8,4	
NGX 2	2,8	1,6	NGXM 2	3,3	0,7	0,45	0,6	45	40	30	20,5	18											
NGX 3	2,8	1,6	NGXM 3	4,2	0,9	0,55	0,75	53	48	39	30	27	22										
NGX 4	3,5	2	NGXM 4	5,4	1	0,75	1	42	40	36	31	28	25	21	19,5	18							

	3~ 230V 400V		1~ 230V		P <sub>1</sub>		P <sub>2</sub>		Q m <sup>3</sup> /h l/min	H m													
	A	A	A	kW	kW	HP	0	0,5		1	2	2,4	3	4	4,5	5	5,5	6	6,5	7	8	8,4	
NGX 5/16	5	2,9	NGXM 5/16	7,4	1,6	1,1	1,5	61	55,5	51	43	40,5	36,8	31,7	28,5								
NGX 5/18	5	2,9	NGXM 5/18	7,4	1,6	1,1	1,5	50,5	47,5	45	39,5	37,7	35	30,8	29	27	25,5	24					
NGX 5/22	5	2,9	NGXM 5/22	7,4	1,6	1,1	1,5	37,5	36	34,7	32	31	29,5	27	26	24,8	23,7	22,8	22	21	19	18,3	
NGX 6/18	7,5	4,3	NGXM 6/18	9,2	2	1,5	2	58	54,7	51,5	46	44	41,3	37	34,7	32,5	30,5	28,5					
NGX 6/22	7,5	4,3	NGXM 6/22	9,2	2	1,5	2	46,5	45	43,5	40,5	39,3	37,5	35	33,5	32,5	31,2	30	28,5	27,5	25,5	24,5	

P<sub>1</sub> Max. power input. P<sub>2</sub> Rated motor power output.

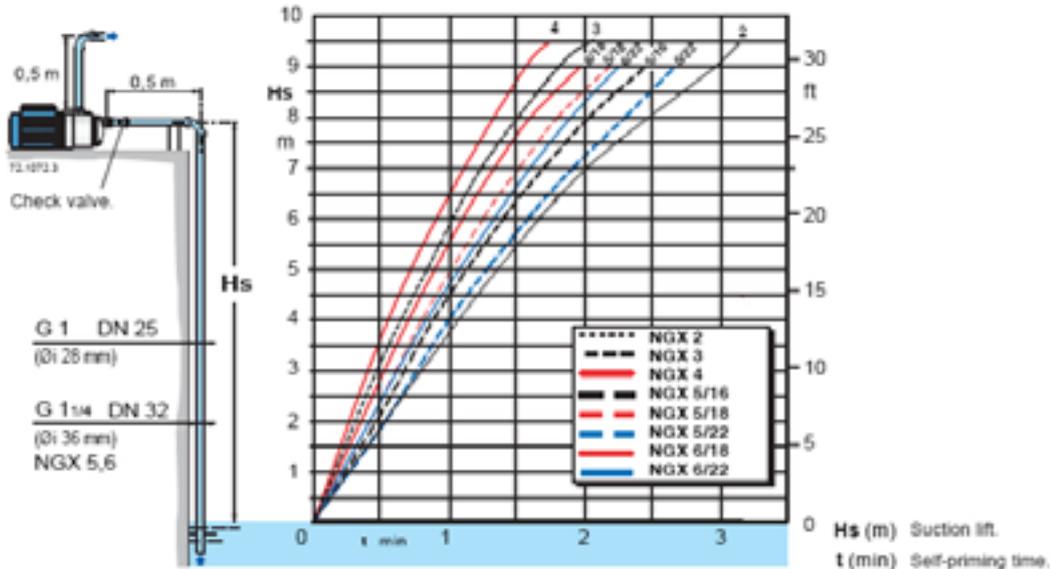
Tolerances according to ISO 9906, annex A.

## Characteristic Curves for different suction lifts H<sub>s</sub>

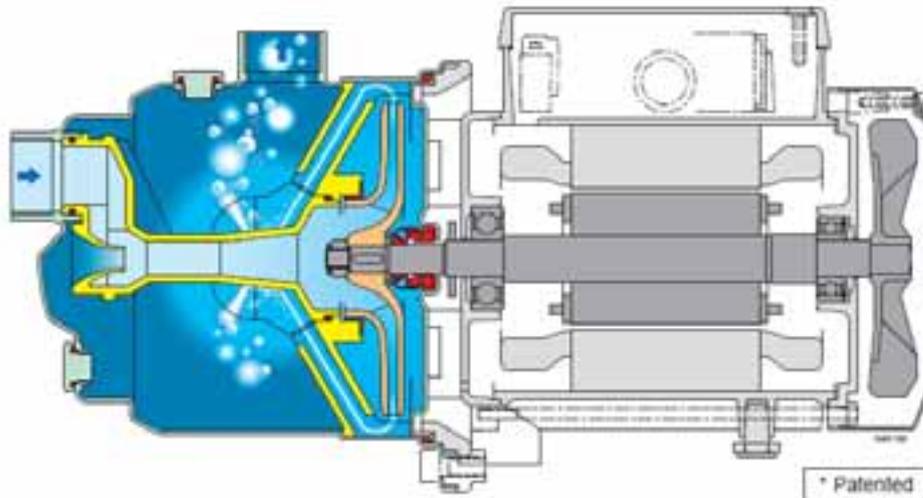


## Self-priming capability

50 Hz ( $n = 2800 \text{ 1/min}$ ),  $H_2O$ ,  $T = 20^\circ\text{C}$ ,  $P_a = 1000 \text{ hPa (mbar)}$



## Features



### A different jet pump with new features

Not just another jet pump.

An exclusive diffuser design with flow control device\* provides for compact construction, fast self-priming capability and low noise.

### Reliable

With new design features the NGX is more robust and forgiving when temporary abnormal operating conditions may exist.

### Compact

The NGX is smaller than conventional pumps of a similar type, allowing for installation in restricted spaces and providing for easier retrofit applications.

### Safe

Fast air evacuation reduces the risk of air-pockets developing at the mechanical seal preventing the danger of seal failure due to a lack of flushing and cooling.

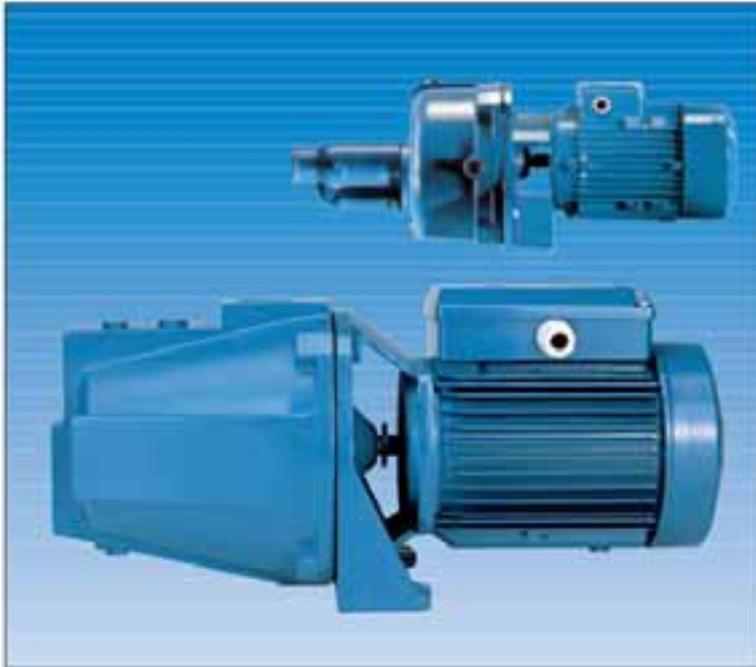
### Better self-priming

The NGX are capable of lifting water from depths of 9 m in less than 3 minutes, offers new possibilities on suction lift applications and provides better trouble free service on normal shallow-well suction lift duties, also with a long suction pipe above the water level.

### Low noise

The new diffuser and flow control device\* guide the fluid from the impeller into the central part of the pump casing, reducing turbulence and velocity, with effective use of the surrounding liquid in dampening the noise of flow.

# GPS-NG series Self-Priming Jet Pumps



## Construction

Close-coupled self-priming shallow well jet pumps with built-in ejector.

## Applications

- For drawing water out of a well.
- As pressure boosting pump for central water systems with low pressure (follow local specifications if increasing network pressure).
- For clean liquids or slightly dirty surface water.
- For garden use.
- For washing with a jet of water.

## Operating conditions

- Liquid temperature up to 40 °C.
- Ambient temperature up to 40 °C.
- Maximum permissible working pressure up to 10 bar.
- Continuous duty.

## Motor

- 2-pole induction motor, 50 Hz ( $n = 2900$  rpm).
- NG**: three-phase 230/400 V  $\pm 10\%$ .
- NGM**: single-phase 230 V  $\pm 10\%$ , with thermal protector.
- Capacitor inside the terminal box.

- Insulation class F.
- Protection IP 54.
- Constructed in accordance with: EN 60335-2-41.

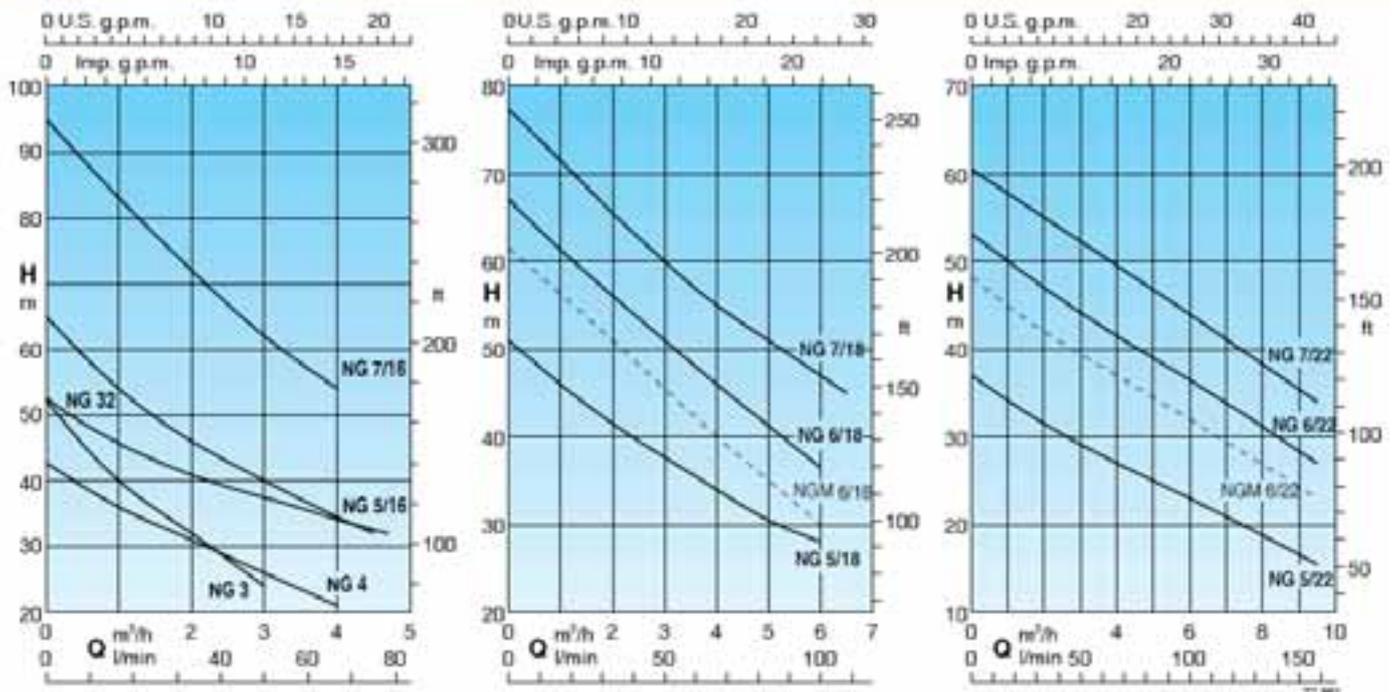
## Materials

Components	NG	B-NG
Pump casing	Cast iron GJL 200 EN 1561	Bronze
Cover with lantern bracket		G-Cu Sn 10 EN 1982
Diffuser plate	-	
Impeller	Brass P- Cu Zn 40 Pb 2 UNI 5705	
Shaft	Cr steel 1.4104 EN 10058 (AISI 430) for NG 3-4	Cr-Ni-Mo steel 1.4401 EN 10058 AISI 316
	Cr-Ni steel 1.4305 EN 10088 (AISI 303) for NG 5-6-7-32	
Ejector casing NG 32	Cast iron GJL 200 EN 1561	-
Diffuser	Polycarbonate	
Nozzle	Polycarbonate (Brass P- Cu Zn 40 Pb 2 UNI 5705 for NG 32)	
Mechanical seal	Carbon - Ceramic - NBR	

## Special features on request

- Other voltages.
- Frequency 60 Hz (as per 60 Hz data sheet).
- Protection IP 55.
- Special mechanical seal

## Characteristic Curves for suction lift $H_s = 1$ m $n = 2900$ rpm



# GPS-NG series Self-Priming Jet Pumps

**Performance** for suction lift  $H_s = 1\text{ m}$   $n = 2900\text{ rpm}$

3 ~	230V 400V		1 ~	230V	$P_1$	$P_2$		$Q$ m <sup>3</sup> /h l/min	$H$ m																
	A	A				A	kW		kW	HP	0,25	0,5	1	1,5	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7
B-NG 3E	3	1,7	B-NGM 3E	4,5	0,9	0,55	0,75	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 4E	3,7	2,2	B-NGM 4E	5,7	1	0,75	1	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
NG 32E	5	2,9	NGM 32E	7,4	1,47	1,1	1,5	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 5/16E	5	2,9	B-NGM 5/16E	7,4	1,64	1,1	1,5	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 5/18E	5	2,9	B-NGM 5/18E	7,4	1,68	1,1	1,5	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 5/22E	5	2,9	B-NGM 5/22E	7,4	1,55	1,1	1,5	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 6/18E	7,5	4,3				1,5	2	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
			B-NGM 6/18E	9,2	2	1,5	2	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 6/22E	7,5	4,3				1,5	2	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
			B-NGM 6/22E	9,2	2	1,5	2	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 7/16E	9,15	5,3				2,2	3	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 7/18E	9,15	5,3				2,2	3	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158
B-NG 7/22E	9,15	5,3				2,2	3	4,1	8,3	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	91,6	100	108	116	133	150	158

$P_1$  Max. power input.

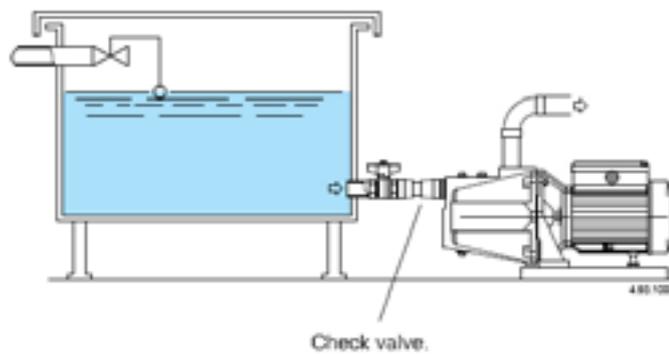
$P_2$  Rated motor power output.

B-NG, B-NGM = Bronze construction.

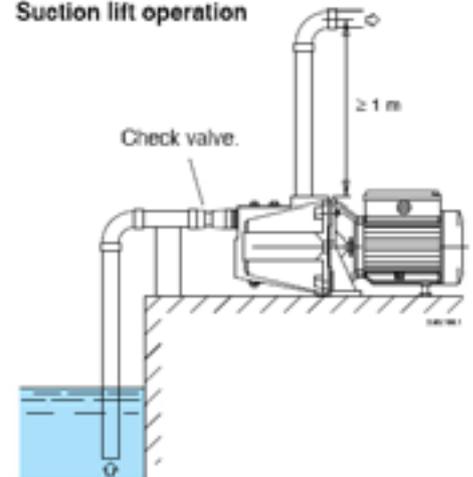
Tolerances according to ISO 9906, annex A.

## Installation examples

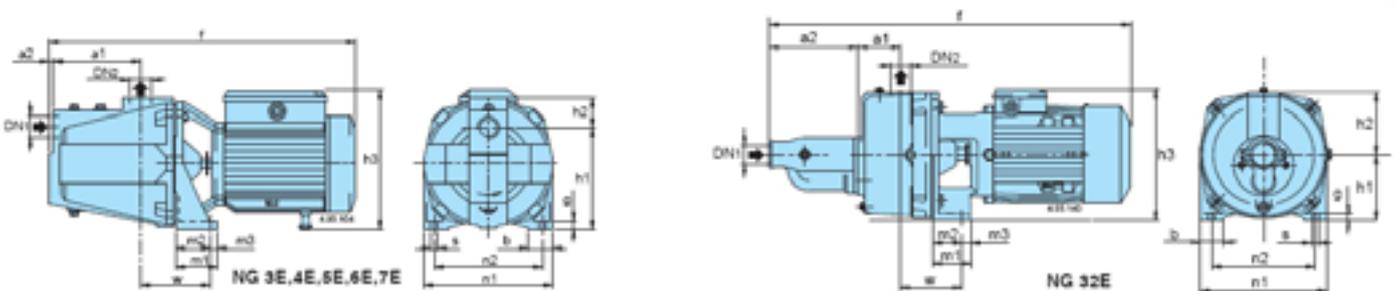
Positive suction head operation



Suction lift operation



## Dimensions and weights



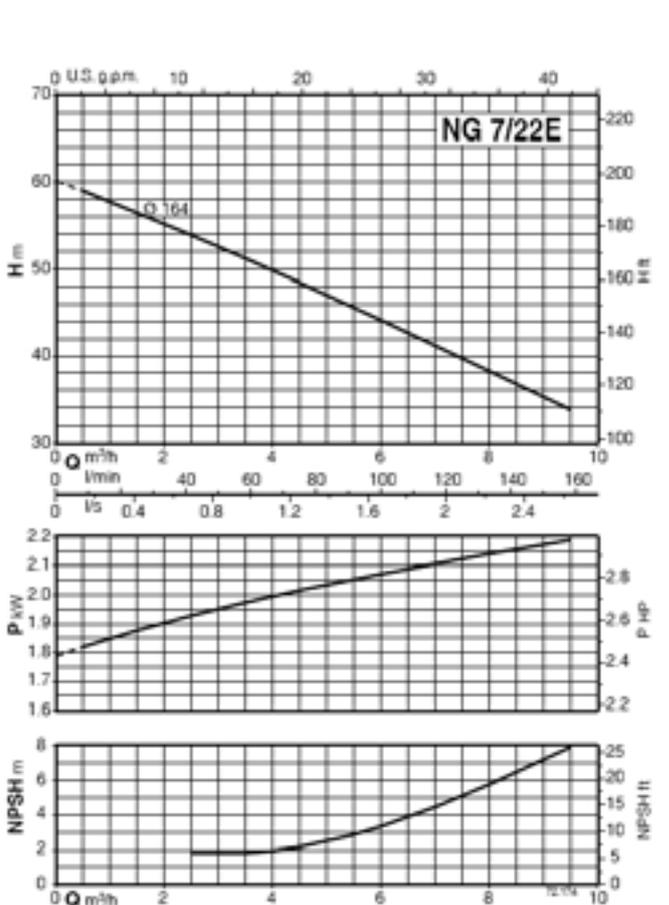
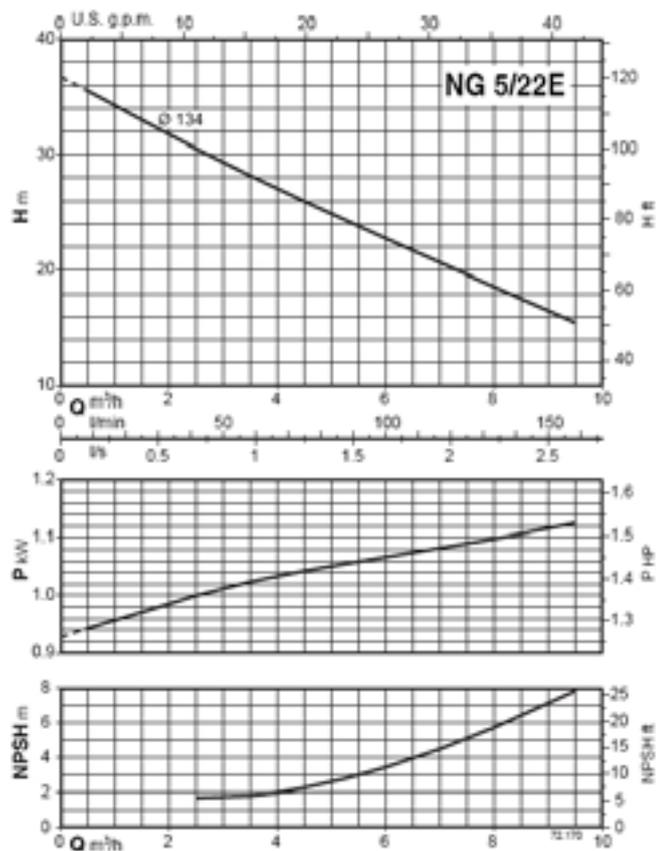
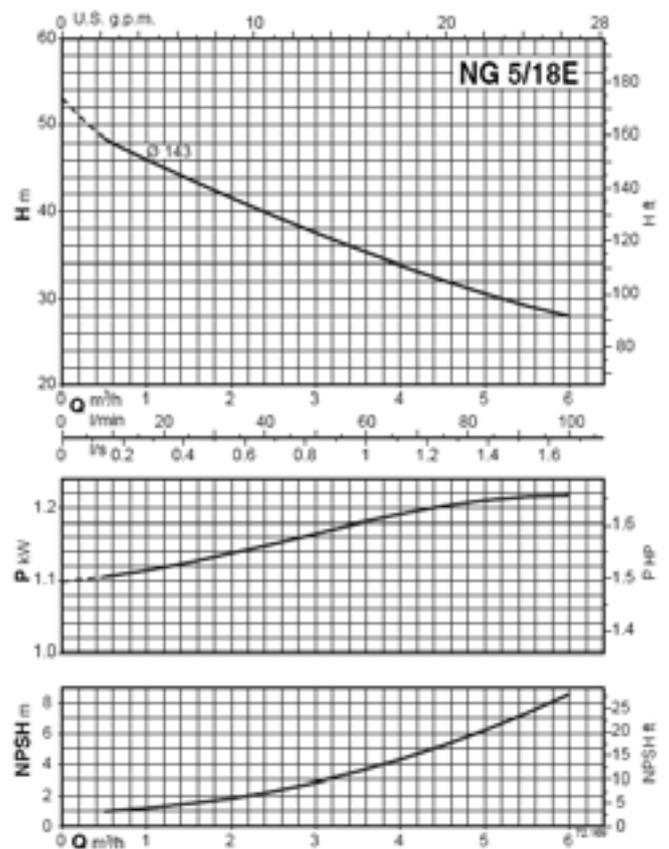
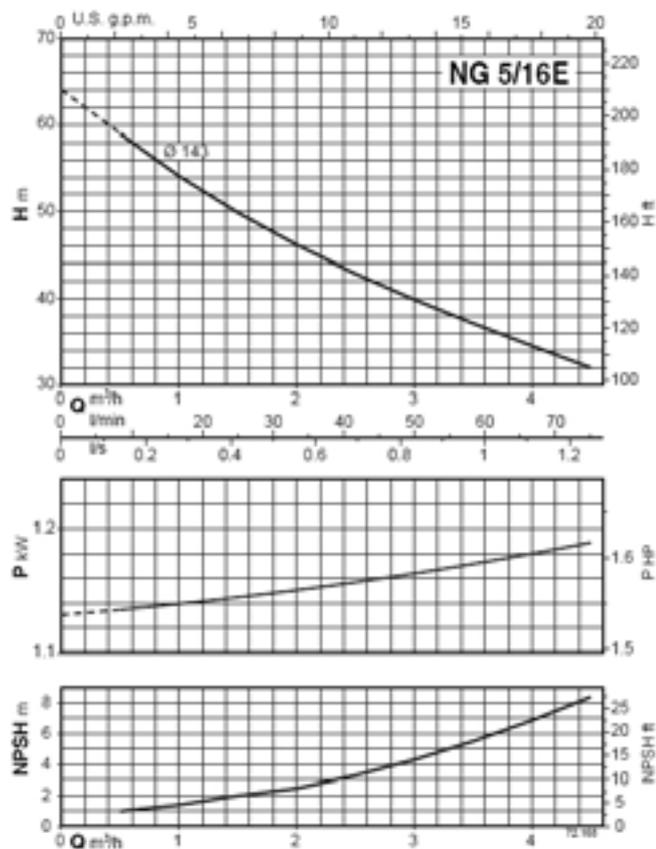
TYPE	DN <sub>1</sub>	DN <sub>2</sub>	mm															kg	
			ISO 228		a1	a2	f	h1	h2	h3	m1	m2	m3	n1	n2	b	s	w	g
NG 3E B-NG 3E NG 4E B-NG 4E	G 1	G 1	127	8	430	150	43	203	60	52	8	185	155	35	9,5	100	11	18,4	20,8
NG 5E B-NG 5E NG 6E B-NG 6E NG 7E B-NG 7E	G 1 1/2	G 1	160	10	560	165	57	197	60	50	10	215	175	40	11,5	115	11	29,2	31,6
NG 32E	G 1 1/2	G 1	75	175	557	112	108	222	60	34	26	215	175	40	11	106	10	38	-

PREMIUM LINE

Warranty  
**5**  
Years

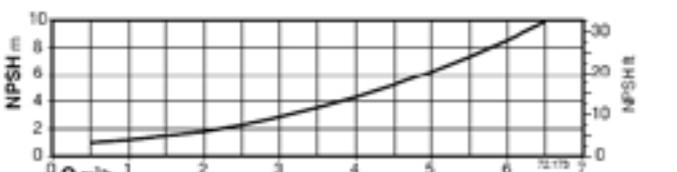
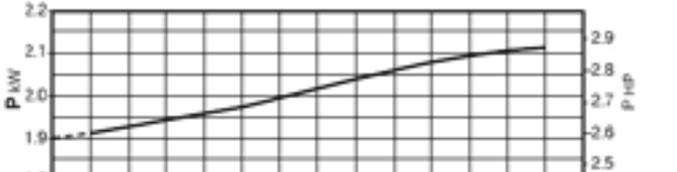
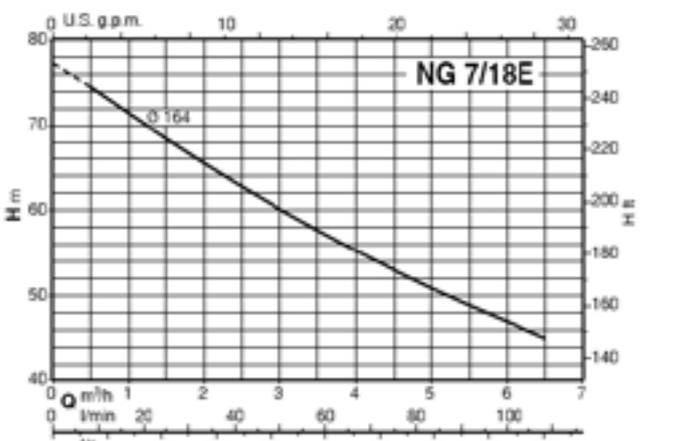
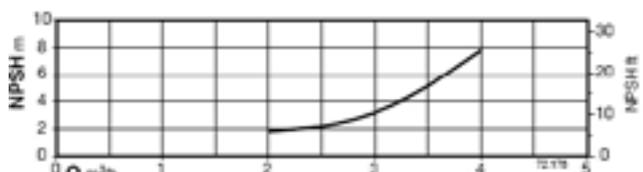
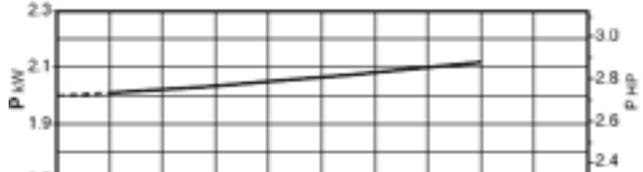
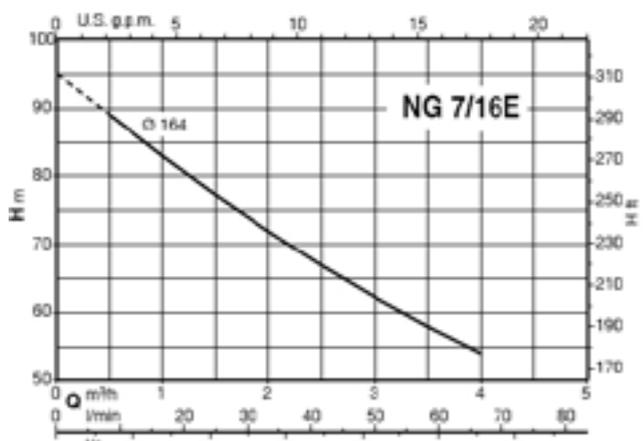
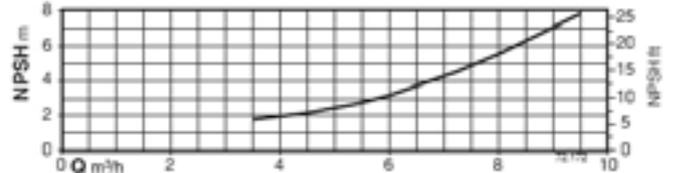
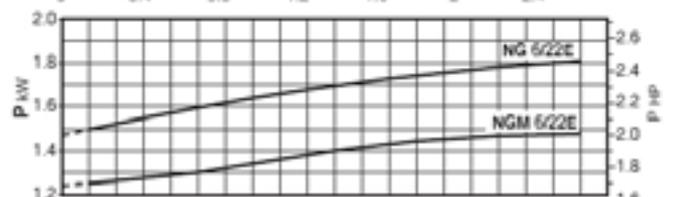
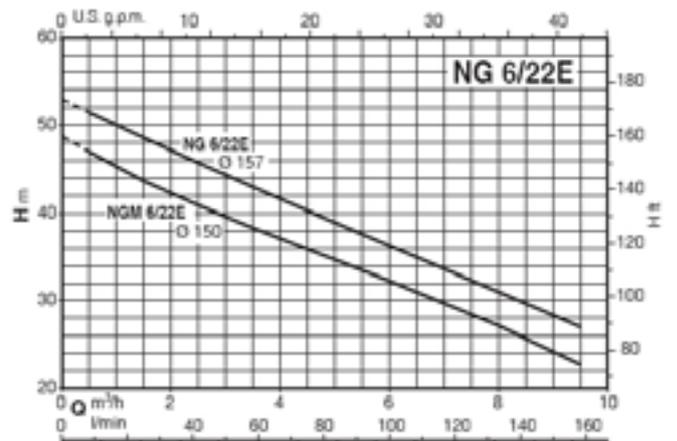
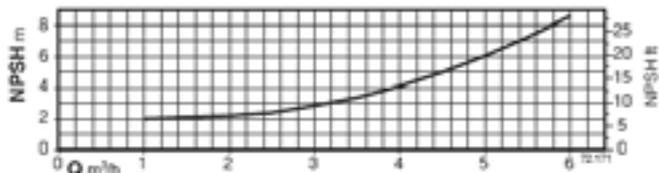
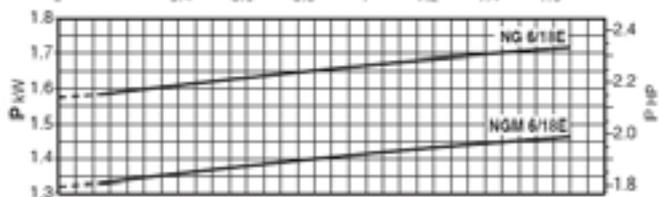
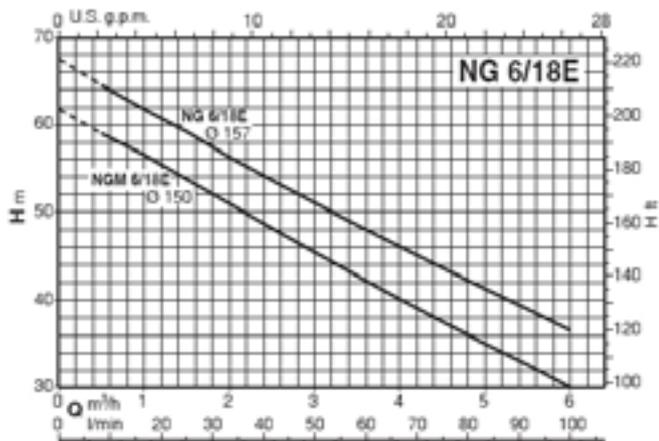
# GPS-NG series Self-Priming Jet Pumps

Characteristic curves  $n = 2900 \text{ rpm}$



# GPS-NG series Self-Priming Jet Pumps

Characteristic curves  $n = 2900 \text{ rpm}$





### Construction

Horizontal multi-stage, self-priming, close coupled pump.  
Single-piece barrel casing in chrome-nickel stainless steel, with front suction port above pumps axis and radial delivery at top.  
Stages in Noryl.

### Applications

For water supply.  
For domestic use, for garden use and irrigation.

### Operating conditions

Liquid temperature: 0 °C to +35 °C.  
Ambient temperature up to +40 °C.  
Suction lift up to 8 m.  
Maximum permissible pressure in the pump casing: 8 bar.  
Continuous duty.

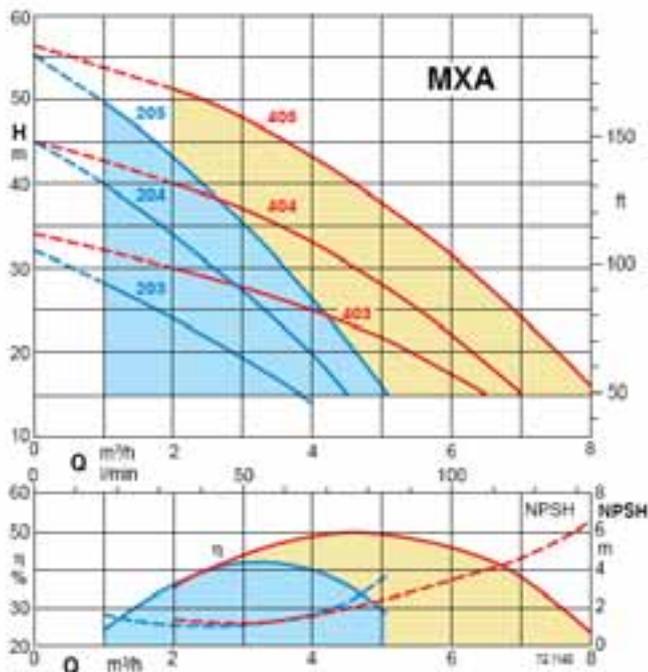
### Materials

Component	Material
Pump casing	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Casing cover	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Pump Shaft	Chrome steel 1.4104 EN 10089 (AISI 430) Cr-Ni steel 1.4305 EN 10088 (AISI 303) for MXA 205,405
Plug	Cr-Ni steel 1.4305 EN 10088 (AISI 303)
Suction casing	PPO-GF20 (Noryl)
Stage casing	PPO-GF20 (Noryl)
Impeller	PPO-GF20 (Noryl)
Mechanical seal	Carbon - Ceramic - NBR

### Motor

2-pole induction motor, 50 Hz (n = 2800 1/min).  
MXA: three-phase 230/400 V ± 10%.  
MXAM: single-phase 230 V ± 10%, with thermal protector.  
Capacitor inside the terminal box.  
Insulation class F.  
Protection IP 54.  
Constructed in accordance with: EN 60335-2-41.

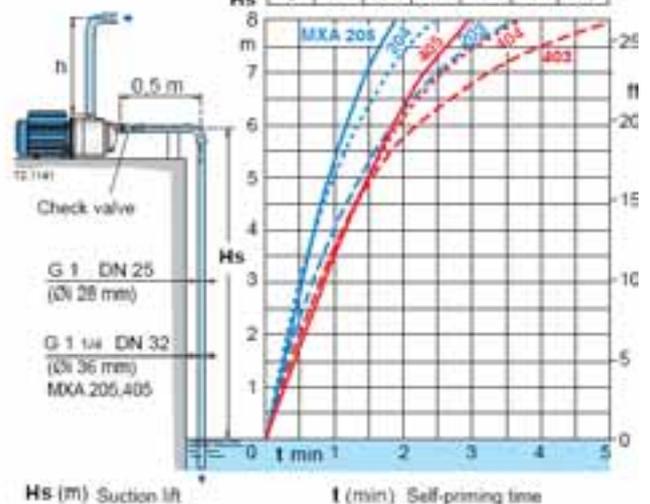
### Characteristic curves n = 2800 rpm



### Self-priming capability

H<sub>2</sub>O, T = 20°C,  
P<sub>a</sub> = 1000 hPa (mbar)  
50 Hz (n = 2800 1/min)

H <sub>s</sub> (m)	h (mm)					
	200	204	205	400	404	405
2	100	100	500	100	100	500
4	200	200	500	100	100	500
6	450	450	500	300	300	500
8	600	600	600	450	450	500



## Performance $n = 2800 \text{ rpm}$

	3 ~ 230 V 400 V			1 ~ 230 V		P <sub>1</sub>		P <sub>2</sub>		Q								
	A	A		A	kW	kW	HP	m <sup>3</sup> /h	l/min		0	1	2	3	4	4,5	5	
MXA 203	2,4	1,4	MXAM 203	3	0,63	0,45	0,6	H	m	32	28	24	19	14				
MXA 204	2,8	1,6	MXAM 204	4,2	0,8	0,55	0,75			45	40	34	27	20	15			
MXA 205	4	2,3	MXAM 205	5,8	1,1	0,75	1			55,5	50	43	35,5	26,5	21,5	15,5		

	3 ~ 230 V 400 V			1 ~ 230 V		P <sub>1</sub>		P <sub>2</sub>		Q									
	A	A		A	kW	kW	HP	m <sup>3</sup> /h	l/min		0	2	3	4	5	6	6,5	7	8
MXA 403	2,8	1,6	MXAM 403	4,2	0,9	0,55	0,75	H	m	34	30	28	25	22	17	15			
MXA 404	3,5	2	MXAM 404	5,4	1,2	0,75	1			45	40	37	33	28	22	19	15		
MXA 405	5	2,9	MXAM 405	7	1,6	1,1	1,5			56	51	47,5	43	37,5	31,5	28	24,5	15,5	

P<sub>1</sub> Max. power input

P<sub>2</sub> Rated motor power output

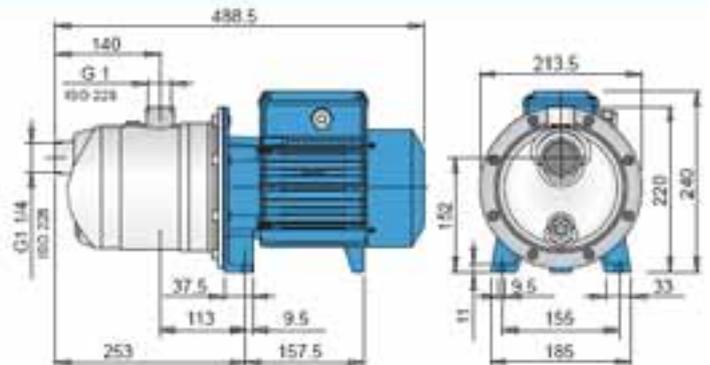
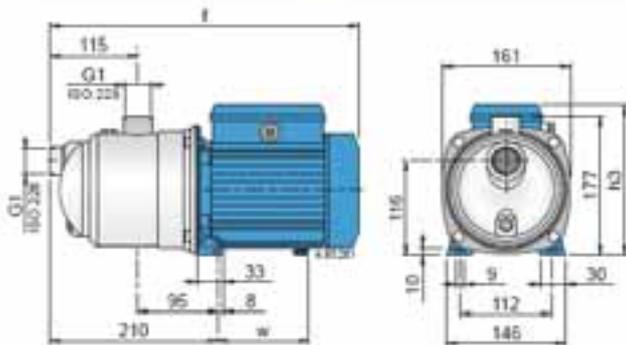
Test results with clean cold water, without gas content.

+ 0.5 m security margin on NPSH-value is necessary

Tolerances according to ISO 9906, annex A

For capacities over 4 m<sup>3</sup>/h use a suction pipe G 1 1/4 (DN 32)

## Dimensions and weights



TYPE	mm			Net weight kg	
	f	n3	w	MXA	MXAM
MXA 203 - MXAM 203	362	176	102	6,6	6,7
MXA 204 - MXAM 204	391	188	112	8,7	9,6
MXA 403 - MXAM 403	391	188	112	8,6	9,5
MXA 404 - MXAM 404	391	188	112	9,5	10,5

TYPE	Net weight kg	
	MXA	MXAM
MXA 205 - MXAM 205	14	15,3
MXA 405 - MXAM 405	14,8	16,3

### Extra safety

against running dry, with the suction port above pump axis and with the self-priming construction.

### Robust

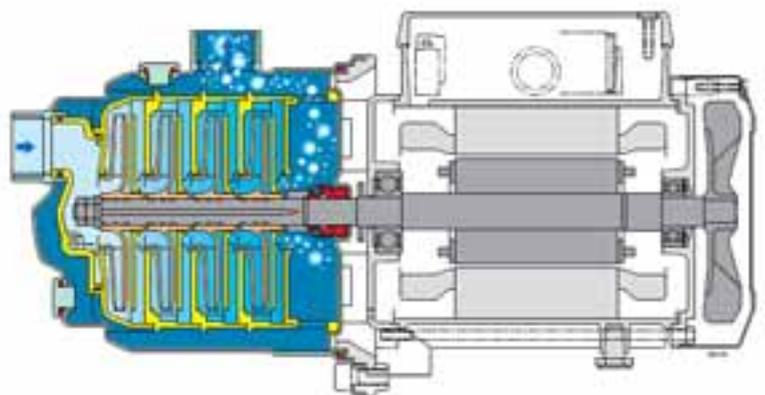
Single-piece barrel casing.

### Compact

Single-piece lantern bracket and base.

### Low noise

with the water-filled shroud around the stages.





### Construction

Horizontal multi-stage close coupled pump. Single-piece barrel casing in chrome-nickel stainless steel, with front suction port above pumps axis and radial delivery at top. Stages in Noryl.

### Applications

For water supply.  
For domestic use, for garden use and irrigation.

### Operating conditions

Liquid temperature: 0 °C to +35 °C.  
Ambient temperature up to +40 °C.  
Maximum permissible pressure in the pump casing: 8 bar.  
Continuous duty.

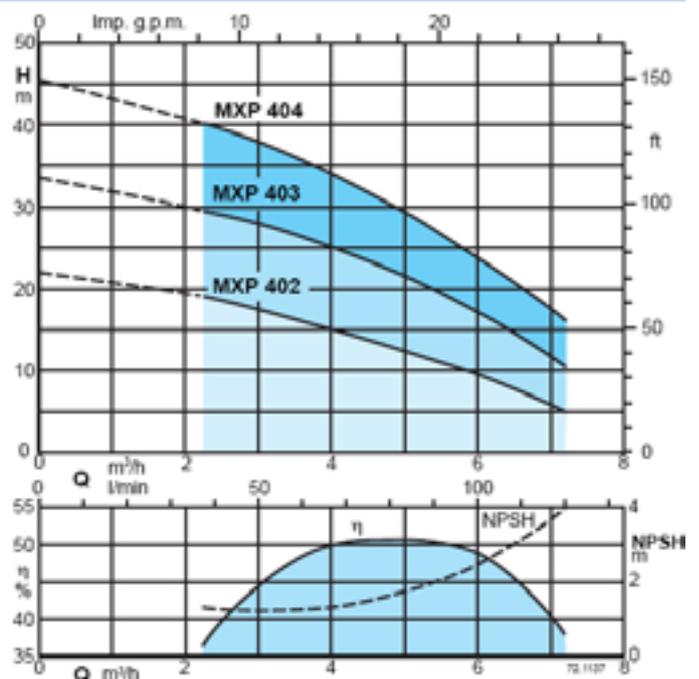
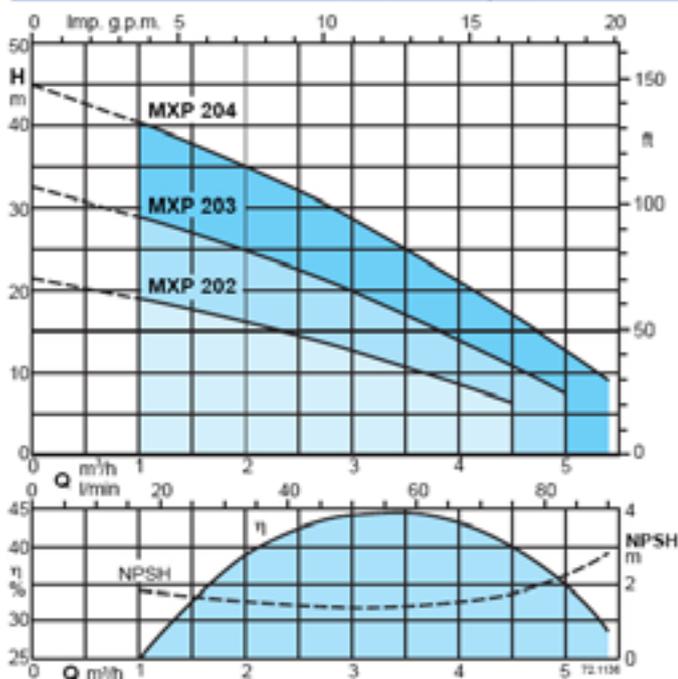
### Materials

Component	Material
Pump casing	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Casing cover	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Pump Shaft	Chrome steel 1.4104 EN 10088 (AISI 430)
Plug	Cr-Ni steel 1.4305 EN 10088 (AISI 303)
Stage casing	PPO-GF20 (Noryl)
Impeller	PPO-GF20 (Noryl)
Mechanical seal	Carbon - Ceramic - NBR

### Motor

2-pole induction motor, 50 Hz (n = 2800 1/min).  
MXP: three-phase 230/400 V ± 10%.  
MXPm: single-phase 230 V ± 10%, with thermal protector.  
Capacitor inside the terminal box.  
Insulation class F.  
Protection IP 54.  
Constructed in accordance with: EN 60335-2-41.

### Characteristic curves n = 2800 rpm



## Performance $n \approx 2800$ rpm

	3~ 230 V 400 V		1~ 230 V	P <sub>1</sub>		P <sub>2</sub>		Q	m <sup>3</sup> /h											
	A	A		A	kW	kW	HP		0	1	1,5	2	2,5	3	3,5	4	4,5	5	5,4	
MXP 202	1,7	1	MXPM 202	2,3	0,45	0,33	0,45	H	0	16,6	25	33,3	41,6	50	58,3	66,6	75	83,3	90	
MXP 203	2,4	1,4	MXPM 203	3	0,63	0,45	0,6		21,5	19	17,5	16	14,5	12,5	10,5	8,5	6,5			
MXP 204	2,8	1,6	MXPM 204	4,2	0,8	0,55	0,75		32,5	29	27	25	22,5	20	17	14	11	7,5		
									45	40	37,5	35	32	28,5	25	21,5	17	13	9	

	3~ 230 V 400 V		1~ 230 V	P <sub>1</sub>		P <sub>2</sub>		Q	m <sup>3</sup> /h										
	A	A		A	kW	kW	HP		0	2,25	3	3,5	4	4,5	5	6	7,2		
MXP 402	2,4	1,4	MXPM 402	3	0,61	0,45	0,6	H	0	37,5	50	58,3	66,6	75	83,3	100	120		
MXP 403	2,8	1,6	MXPM 403	4,2	0,9	0,55	0,75		22	19	17,5	16,5	15	14	12,5	9,5	5		
MXP 404	3,5	2	MXPM 404	5,4	1,2	0,75	1		33,5	30	28	26,5	25	23	21,5	17	10		
									46	40	38	36,5	34	32	29,5	24	16		

P<sub>1</sub> Max. power input.

P<sub>2</sub> Rated motor power output.

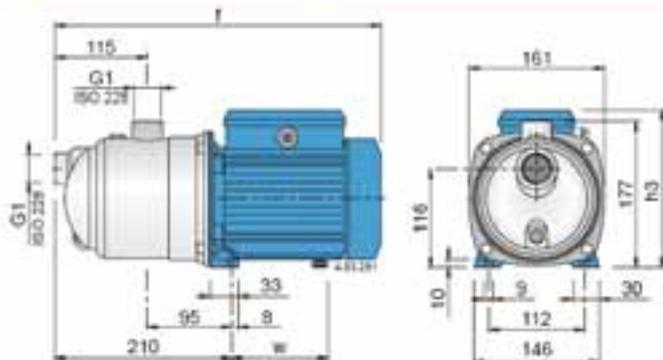
Test results with clean cold water, without gas content.

+ 0.5 m security margin on NPSH-value is necessary.

Tolerances according to ISO 9906, annex A.

For capacities over 4 m<sup>3</sup>/h use a suction pipe G 1 1/4 (DN 32).

## Dimensions and weights



TYPE	mm			kg	
	f	h3	w	MXP	MXPM
MXP 202 - MXPM 202	362	176	102	5,9	6
MXP 203 - MXPM 203	362	176	102	6,6	6,7
MXP 204 - MXPM 204	391	188	112	8,7	9,6
MXP 402 - MXPM 402	362	176	102	6,5	6,6
MXP 403 - MXPM 403	391	188	112	8,6	9,5
MXP 404 - MXPM 404	391	188	112	9,5	10,5

### Extra safety

against running dry, with the suction port above pump axis.

### Robust

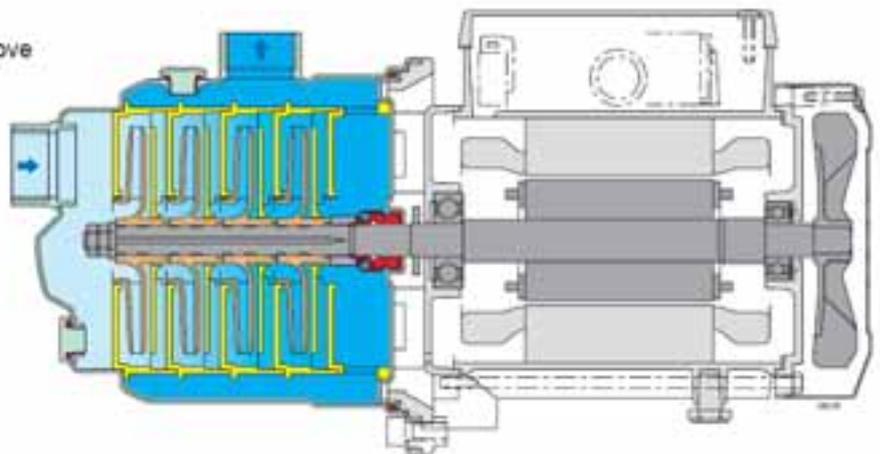
Single-piece barrel casing.

### Compact

Single-piece lantern bracket and base.

### Low noise

with the water-filled shroud around the stages.





### Construction

Horizontal multi-stage close coupled pumps in **chrome-nickel stainless steel**.

Compact and robust construction, without protruding flange and with single-piece lantern bracket and base.

Single-piece barrel casing, with front suction port above pumps axis and radial delivery at top.

Filling and draining plugs on the middle of the pump, accessible from any side (like the terminal box).

### Applications

For water supply.

For clean liquids, without abrasives, which are non-aggressive for stainless steel (with suitable seal materials, on request).

Universal pump, for domestic use, for civil and industrial applications, for garden use and irrigation.

### Operating conditions

Liquid temperature from - 15 °C to + 110 °C.

Ambient temperature up to 40 °C.

Maximum permissible pressure in the pump casing: 8 bar.

Continuous duty.

### Motor

2-pole induction motor, 50 Hz (n = 2800 rpm).

**MXH**: three-phase 230/400 V ± 10%

**MXHM**: single-phase 230 V ± 10%, with thermal protector. Capacitor inside the terminal box.

Insulation class F

Protection IP 54

Constructed in accordance with: IEC 60034;

IEC 60038;

IEC 60335-1, EN 60335-1;

IEC 60335-2-41, EN 60335-2-41;

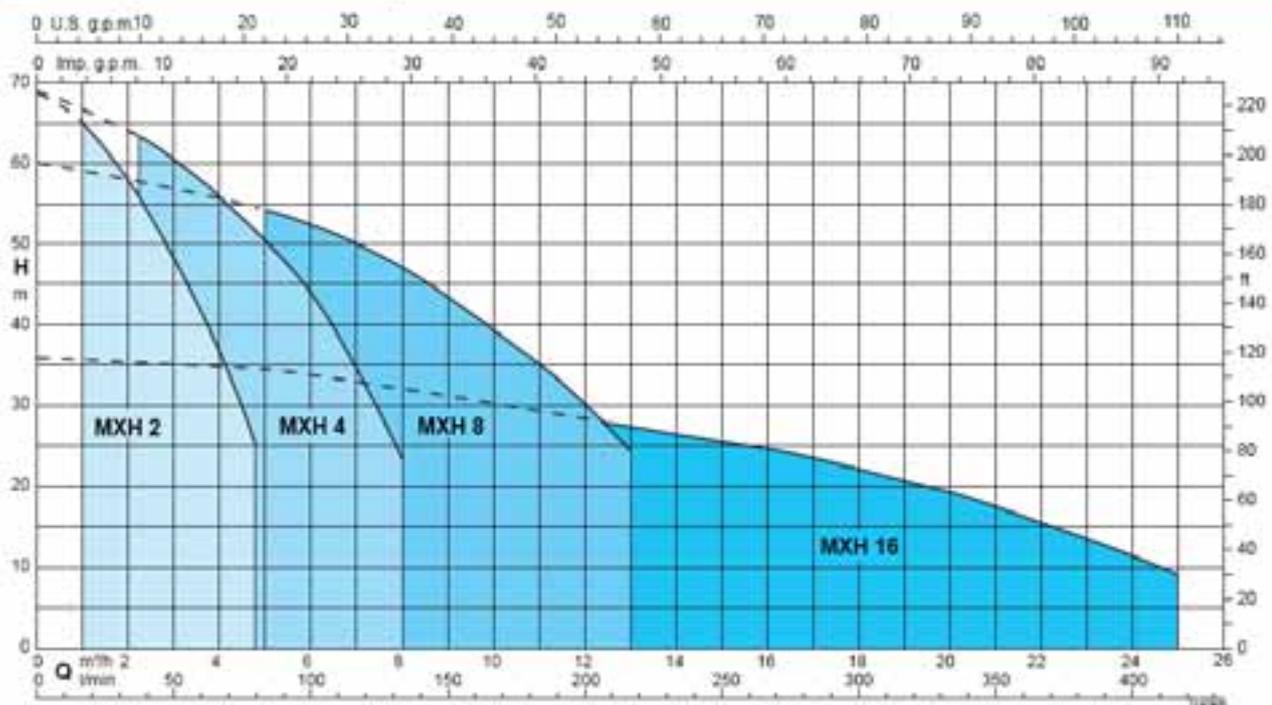
### Materials

Component	Material
Pump casing	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Stage casing	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Wear ring	PTFE
Impeller	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Casing cover	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Spacer sleeve	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Pump shaft	Chrome-nickel steel 1.4305 EN 10088 (AISI 303)
Plug	Chrome-nickel steel 1.4305 EN 10088 (AISI 303)
Mechanical seal with seat according to ISO 3069	Ceramic alumina, carbon, EPDM (Other materials on request)

### Special features on request

- Other voltages
- Frequency 60 Hz (as per 60 Hz data sheet)
- Protection IP 55.
- Special mechanical seal
- Pump casing seal rings in FPM.
- Higher or lower liquid or ambient temperatures.

### Coverage chart n = 2800 rpm



## Performance $n \approx 2800$ rpm

3 ~	230 V 400 V		1 ~	230 V		P <sub>1</sub>		P <sub>2</sub>		Q	m <sup>3</sup> /h									
	A	A		A	kW	kW	HP	l/min	0		1	1,5	2	2,5	3	3,5	4	4,25	4,8	
MXH 202E	1,7	1	MXHM 202E	2,3	0,5	0,33	0,45	22	20,5	19,4	18	16,4	14,2	12	9,9	8,7	5,5			
MXH 203E	2,4	1,4	MXHM 203E	3	0,65	0,45	0,6	33	31	29	27	24,5	21,7	18,6	15,5	13,8	9			
MXH 204E	2,8	1,6	MXHM 204E	4,2	0,9	0,55	0,75	45	42,5	40,4	37,5	34,5	30,8	26,7	22,4	20,1	14,8			
MXH 205E	3,5	2	MXHM 205E	5,4	1,2	0,75	1	57	53,5	50,5	47,5	43,5	39	34	28,5	25,8	19			
MXH 206E	4,7	2,7	MXHM 206	7,4	1,5	1,1	1,5	68,5	65	61,5	58	53,5	48	43	36,5	33,5	25			

3 ~	230 V 400 V		1 ~	230 V		P <sub>1</sub>		P <sub>2</sub>		Q	m <sup>3</sup> /h									
	A	A		A	kW	kW	HP	l/min	0		2,25	3	3,5	4	4,5	5	6	7	8	
MXH 402E	2,4	1,4	MXHM 402E	3	0,65	0,45	0,6	22,5	20	19	18,5	17,5	16	15	12,5	9,5	6			
MXH 403E	2,8	1,6	MXHM 403E	4,2	0,9	0,55	0,75	33	30	29	27,5	26	24,5	23	19,5	15	9,5			
MXH 404E	3,5	2	MXHM 404E	5,4	1,2	0,75	1	44,5	40,5	38	36,5	35	33	31	26	20	12,5			
MXH 405E	4,7	2,7	MXHM 405	7,4	1,5	1,1	1,5	56,5	52	50	47,5	45,5	43	40	33,5	26	16,5			
MXH 406	6,4	3,7	MXHM 406	9,2	2	1,5	2	68,5	63	60	58	56	53,5	51	44	35	23			

3 ~	230 V 400 V		1 ~	230 V		P <sub>1</sub>		P <sub>2</sub>		Q	m <sup>3</sup> /h												
	A	A		A	kW	kW	HP	l/min	0		5	6	7	8	9	10	11	12	13				
MXH 802E	3,5	2	MXHM 802E	5,4	1,2	0,75	1	22,5	20,5	20	19	18	16,5	15	13	11	8,5						
MXH 803	5	2,9	MXHM 803	7,4	1,5	1,1	1,5	36	32	30,5	29	27,5	25,5	23	20	17	14						
MXH 804	6,4	3,7	MXHM 804	9,2	2	1,5	2	48	42,5	41	39	37	34,5	32	28	24	19,5						
MXH 805	7,5	4,3				1,8	2,5	60	54	52	49,5	47	43,5	39,5	35	29,5	24						

3 ~	230 V 400 V		P <sub>2</sub>		Q	m <sup>3</sup> /h												
	A	A	kW	HP		l/min	0	5	8	11	14	16	18	20	22	25		
MXH 1602	6,4	3,7	1,5	2	24	23	21,7	20,5	18,8	17,5	15,8	14	11,5	6,5				
MXH 1603	7,5	4,3	1,8	2,5	36	34	31,8	29,5	26,8	24,8	22,4	19,2	15,3	8,8				

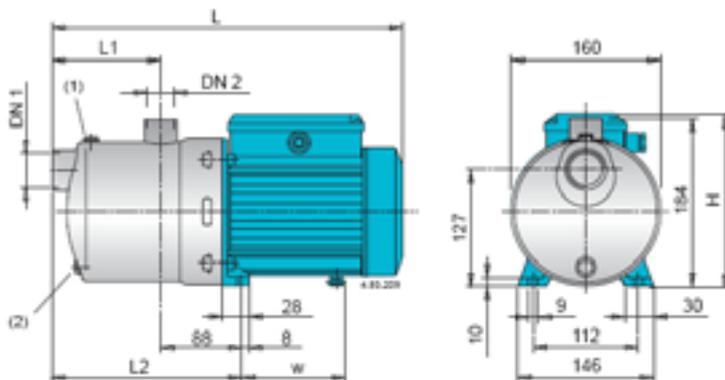
P<sub>1</sub> Max. power input.

P<sub>2</sub> Rated motor power output.

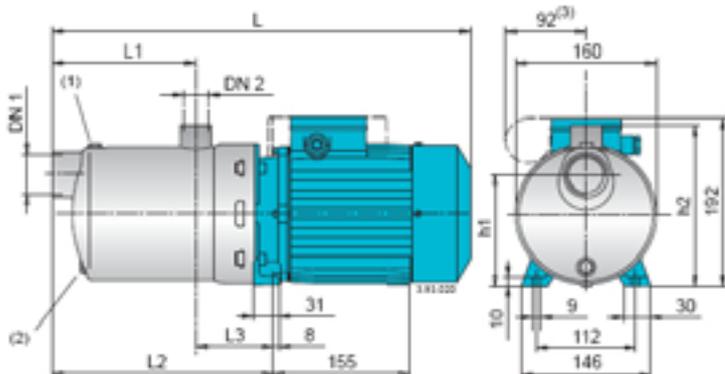
Test results with clean cold water, without gas content.  
Tolerances according to ISO 9906, annex A.

+ 0,5 m security margin on NPSH-value is necessary.

## Dimensions and weights



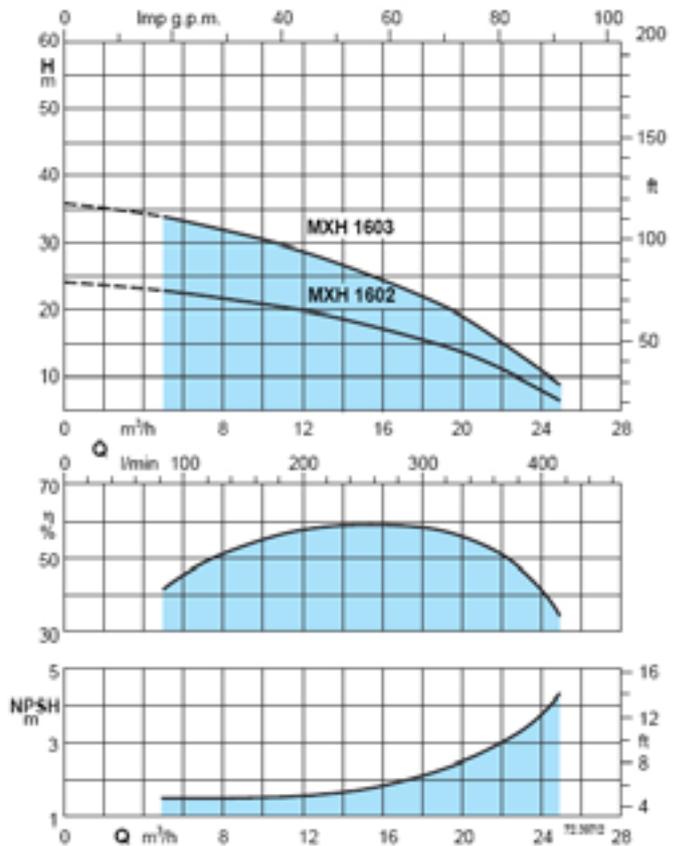
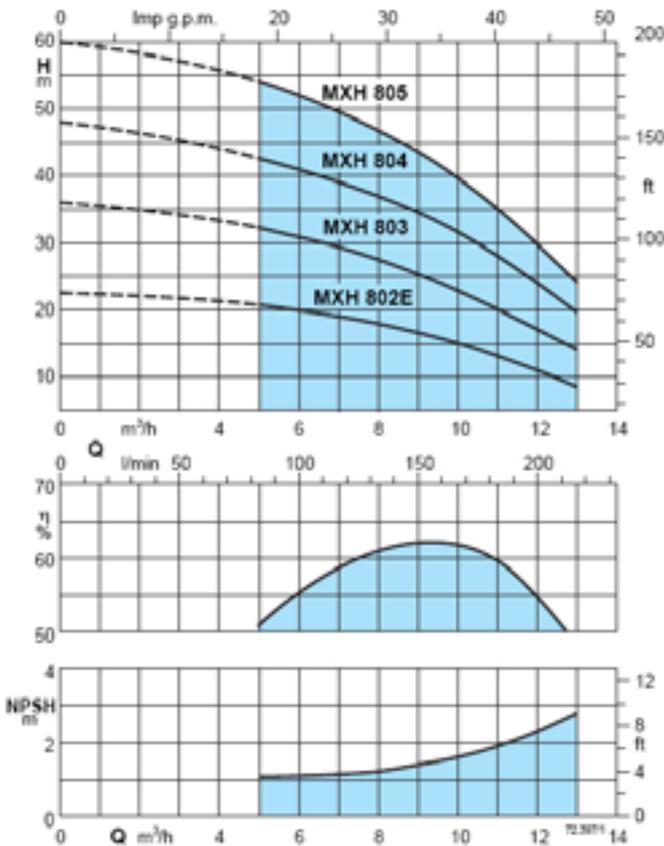
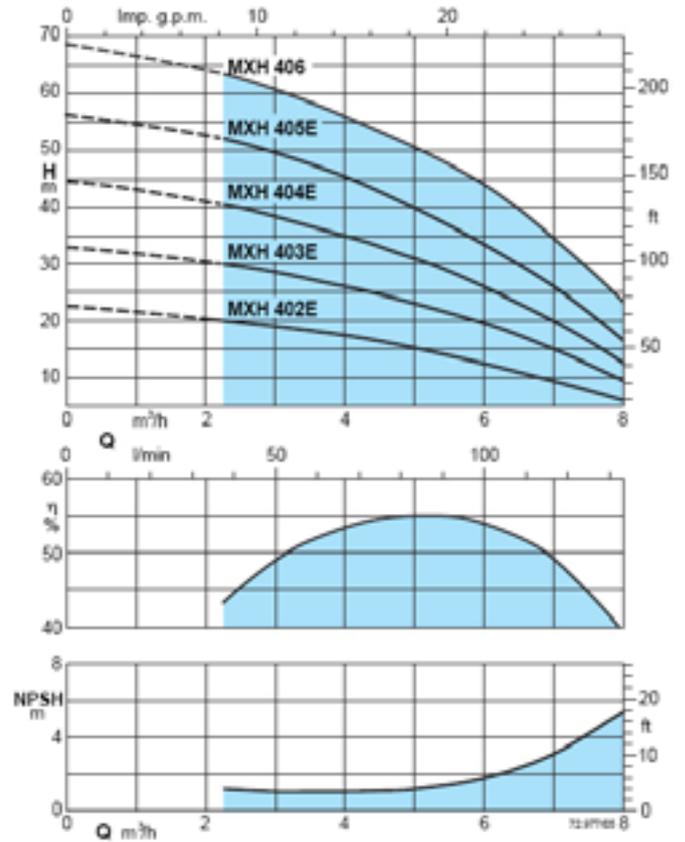
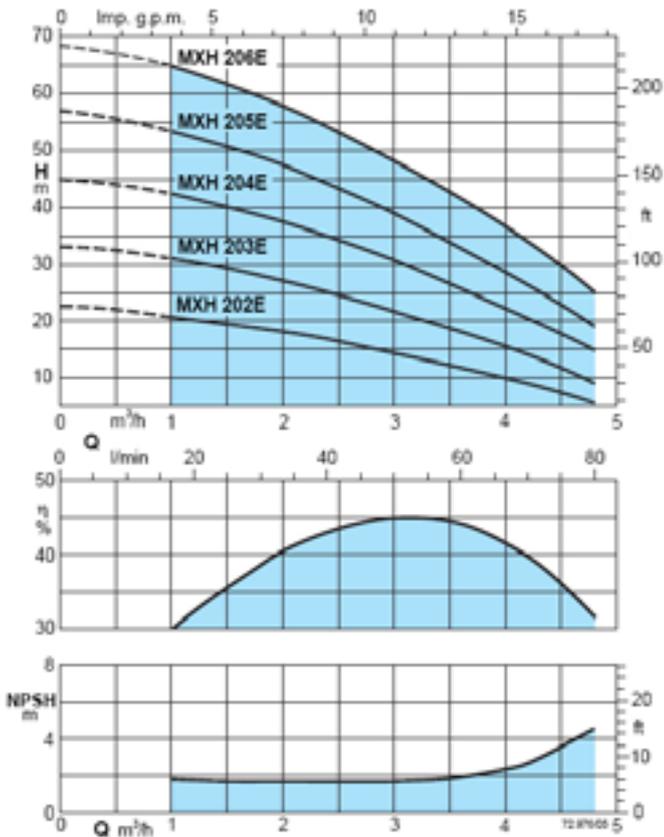
TYPE	DN1	DN2	mm					kg	
			L	L1	L2	H	w	MXH	MXHM
MXH 202E - MXHM 202E	G 1 1/4	G 1	331	94	182	176	98,5	6,8	6,9
MXH 203E - MXHM 203E	G 1 1/4	G 1	331	94	182	176	98,5	7,6	7,7
MXH 204E - MXHM 204E	G 1 1/4	G 1	381	118	206	189	112	10	11
MXH 205E - MXHM 205E	G 1 1/4	G 1	405	142	230	189	112	11,5	12,5
MXH 206E	G 1 1/4	G 1	429	166	254	189	112	13,5	-
MXH 402E - MXHM 402E	G 1 1/4	G 1	331	94	182	176	98,5	7,6	7,7
MXH 403E - MXHM 403E	G 1 1/4	G 1	357	94	182	189	112	9,3	10,3
MXH 404E - MXHM 404E	G 1 1/4	G 1	381	118	206	189	112	10,8	11,8
MXH 405E	G 1 1/4	G 1	405	142	230	189	112	13	-
MXH 802E - MXHM 802E	G 1 1/2	G 1	381	118	206	189	112	10,6	11,6



TYPE	DN1	DN2	mm						kg	
			L	L1	L2	L3	h1	h2	MXH	MXHM
MXHM 206	G 1 1/4	G 1	488	156	254	88	127	184	-	18,6
MXHM 405	G 1 1/4	G 1	464	142	230	88	127	184	-	18
MXH 406 - MXHM 406	G 1 1/4	G 1	488	156	254	88	127	184	19,5	20,5
MXH 803 - MXHM 803	G 1 1/2	G 1	440	118	206	88	127	184	15,8	16,9
MXH 804 - MXHM 804	G 1 1/2	G 1	470	148	236	88	127	184	18,2	19,2
MXH 805	G 1 1/2	G 1	500	178	266	88	127	184	19	-
MXH 1602	G 2	G 1 1/2	464	128	230	101	117	187	18,2	-
MXH 1603	G 2	G 1 1/2	464	128	230	101	117	187	18,4	-

(1) Filling (2) Draining (3) MXHM

*Characteristic curves n = 2800 rpm*



# *PREMIUM LINE*

This is a selection of premium line product with 5 year warranties many more pump models are available, should you have an application that requires selection assistance we are happy to help please contact **GPS** on **021 952 585** or **09 414 5416** for immediate assistance.



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